



# PLUS 250 TIG LIFT

## inverter

**WIDE INPUT VOLTAGE**  
170-250

**CONNECTABLE TO POWER GENERATOR**

**100% DUTY CYCLE**

**TIGLIFT**

DINSE 35-50



SAFETY LVD IEC 60974-1

EMC IEC 60974-10

IGBT INSULATED GATE BIPOLEAR TRANSISTOR

21S IP

H CLASS



### Optional

**WELDING HELMET**  
DIN 4/9-13



HELMET 1500-G  
COD. 90356

**WELDING HELMET**  
DIN 11 FIX



HELMET 2000 E 11  
COD. 90385

**GLOVES**



COD. 90330

**APRON**



COD. 90316

**MAGNETIC HELP**



COD. 88031

**HAMMER**



COD. 80010

**TIG TORCH**  
17 V



COD. 96000

**DINSE 25 TO 35**  
ADAPTER



COD. 90634

**KIT**  
COD. 96009  
(96000 + 90634)

**ELECTRODES**  
E6013 RUTILE



Ø2,0mm  
402pcs  
Cod. 90731

Ø2,5mm  
303pcs  
Cod. 90745

Ø3,2mm  
202pcs  
Cod. 90755



### Accessories Included



### Elettrodi/Electrodes

Rutilici/Rutile - AWS E6013  
Inox/Stainless Steels - AWS E308  
Basici/Basic - AWS E7018  
Ghisa/Cast Iron - AWS A5.15

### Technical specifications

	CODE	V <sub>IN</sub>	P <sub>MAX</sub>	V <sub>O</sub>	I <sub>2</sub> [A]	X <sub>40°</sub> [A]	X <sub>20°C</sub>	Electrodes (mm)	Box volume	Box weight	Box size (mm)	PCS per masterbox	PCS per Euro pallet	BAR CODE
	Order code	Input voltage	Absorbed power	No load voltage	Welding current	Duty cycle	Duty cycle							
PLUS 250 TIG LIFT	55725	230V~1ph	8,5   6,5	65	15-220	40/220	220A@100%	1,6-5	0,035m <sup>3</sup>	9,1	460x230x341	1	35	8004386557259